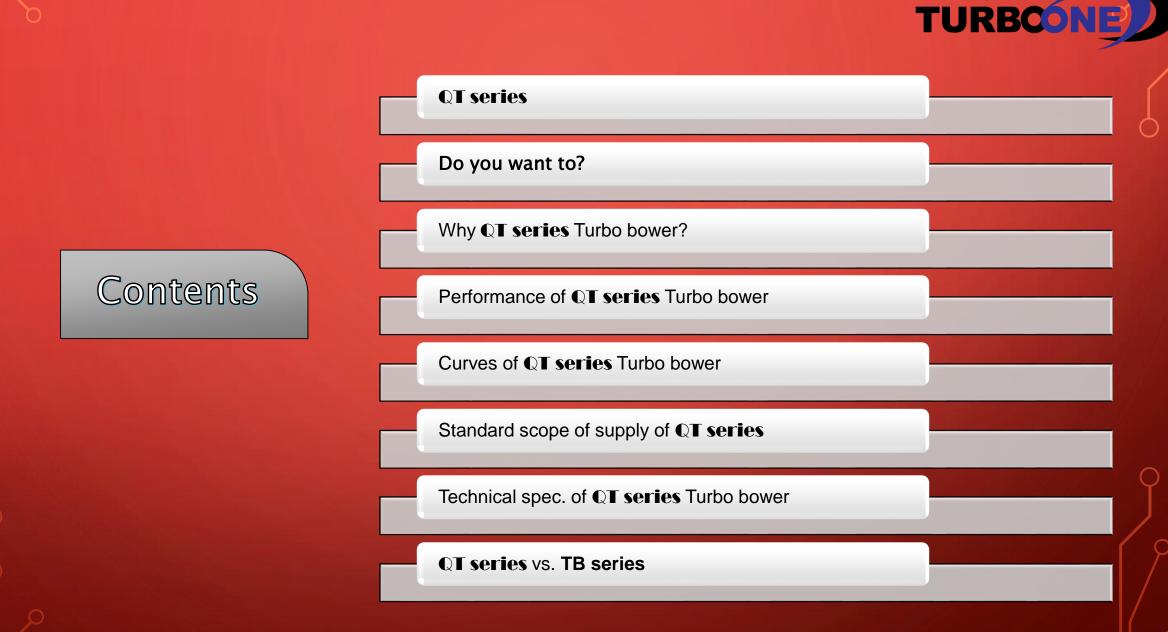


#### DISCOVERING NEW FRONTIER WITH TURBO BLOWER INNOVATIONS

## QT series Turbo blower



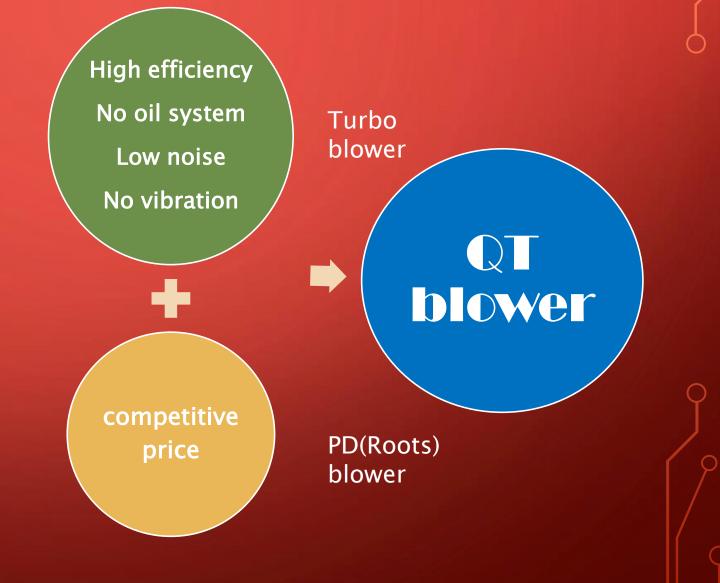
#### $\bigcirc$

NAMWON

### **QT** series Turbo bower

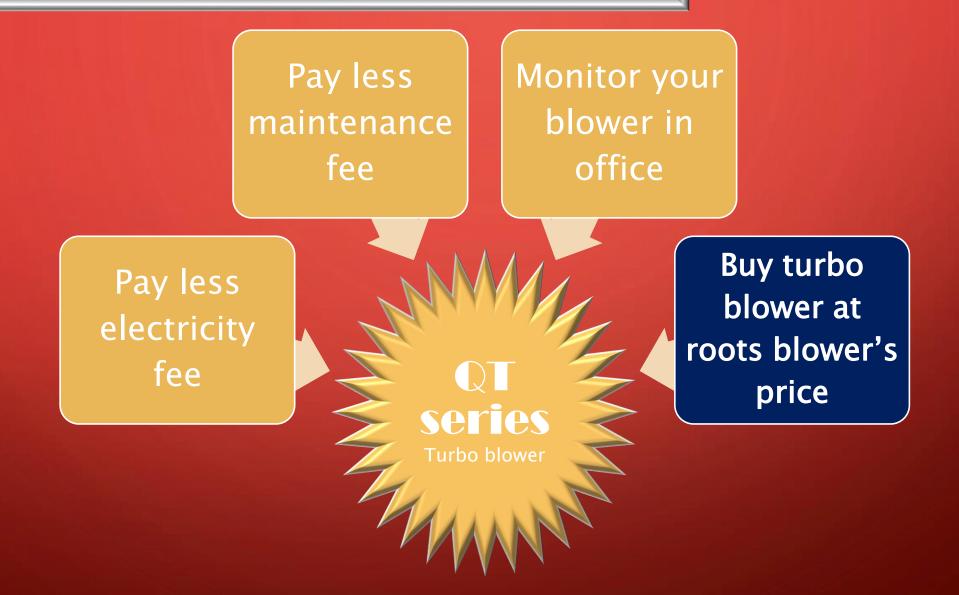


QT series Turbo blower is economy type small turbo blower up to 50hp retaining the benefits of power savings, low noise and no vibration compared to conventional PD(Roots) blower.



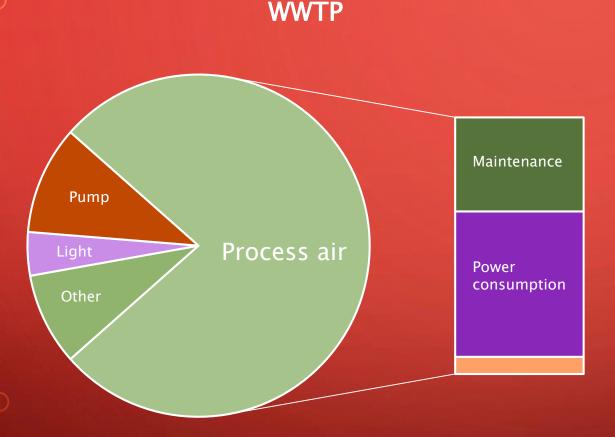
### Do you want to?





### Why QT series Turbo bower?





In the wastewater treatment industry, process air is the biggest cost item and power consumption and maintenance cost the most.

### Why QT series Turbo bower?



SAVE ENERGY!

PD (Roots) blower

QT series Turbo blower

TURBOONE

By replacing old PD blowers to QT series Turbo blowers can save up to <u>45%</u> of energy.

### How is QT series better than PD blower?

#### NAMWON TURBCO

#### Case Condition: Flow rate35m3/min at 0.6bar

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Power consumption (kW)	Electricity cost (24hr*365days* USD0.1/kW)	Maintenance cost (Year)	Lubricant	Noise	Vibration
37	USD32,412	USD200	None	Very low (70dB)	None
55	USD48,180	USD2,500	Grease	100dB or more	Severe

# Save USD18,068/year

+ User friendly environment

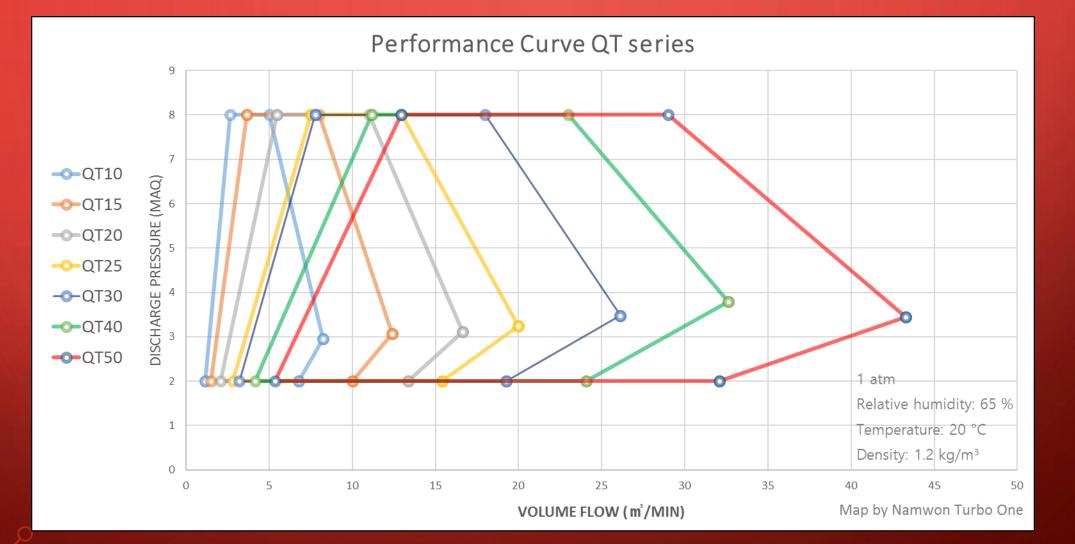
### Performance of QT series Turbo bower



Model	Flow rate range (m3/min)	Pressure range (bar)	Shaft power (HP)	Nose level (dB)
QT10	3~8	0.3~0.8	10	50
QT15	5~13	0.3~0.8	15	50
QT20	6~15	0.3~0.8	20	55
QT25	6~17	0.3~0.8	25	55
QT30	7~25	0.3~0.8	30	55
QT40	8~30	0.3~0.8	40	60
QT50	10~42	0.3~0.8	50	60

### Curves of QT series Turbo bower





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Standard scope of supply of QT series			NAMWON TURBCONE
No	ltems		
1	High efficient high speed Permanent Magnet motor		
2	Air foil bearing		
3	VFD(Inverter)		
4	Micom	SO BLOWER	
5	Blow-off valve	NAMMON TURBOONE	TURBO BLOWER
6	HMI		ENERGY SAVING ECO-FRIENDLY ECO-FRIENDLY
7	Pressure and Temp. sensors		

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### Technical spec. of QT series Turbo bower-1



OVERALL CHARACTERISTICS		
Type of Blower	Turbo Blower / Direct Drive Centrifugal type	
Stage	1 stage	
Materials		
Casing	Aluminum Alloy	
Impellers	A7075-T6	
Casing Seal – Air	Labyrinth Seal	
Shaft	Titanium Alloy	
Bearing Type	Hydro dynamic Air Foil	
Bearing Lubrication	Air (None oil)	
VFD		
Manufacturer	Namwon Turbo One Inc.	
Voltage & Frequency	380 ~ 480V, 50/60Hz	
Phase	3 Phase	
Power Factor	0.95	
Cooling Designation	Air-Cooled	
Efficiency	95%	
Method of Starting	Soft Start	

### Technical spec. of QT series Turbo bower-2



Motor		
Manufacturer	Namwon Turbo One Inc.	
Drive Type	PM (Permanent Magnet) driven by Inverter	
Voltage & Frequency	Variable Voltage & Frequency (from VFD)	
Phase	3 Phase	
Starting Current	within 10% of rated value	
Cooling Designation	Air-Cooled	
Efficiency @ Design Point	97%	
Insulation Class	Н	
Motor Winding Protection	YES (Thermal Switch)	
CONTROL / INSTRUMENTATION		
Type of Controller	MICOM	
Network to SCADA, MCP	MODBUS RTU and ETHERNET	
Input	Analog : 4~20 mA / digital : Dry contact	
output	Analog : 4~20 mA / digital : Relay (2A)	
Temperature sensors (intake/discharge/motor)	Three RTD	
Differential pressure sensor	Senor type	
Pressure transmitter	Senor type	
HMI (Human-Machine Interface)	7 inch Touch Panel	

### QT series vs. TB series



ltem	TB series	QT series	
Motor	PMS	PMS	
Inverter	Namwon Turbo One	Namwon Turbo One	
Controller	PLC(programmable logic controller)	Mi–Com	
	Constant Power Mode	Constant Power Mode	
	Constant Speed Mode	Constant Speed Mode	
Control mode	Constant Pressure Mode	N/A	
	Proportional Mode	N/A	
	DO Link Mode	N/A	
Communication	Hard Wiring	Hard Wiring	
Communication	Modbus RTU, Ethernet, Profinet(Optional)	Modbus RTU, Ethernet	
Flow Measurement	Bell-mouth Type Flowmeter	Bell-mouth Type Flowmeter	
Sensors	Temperature : Motor(1), Suction(1), Discharge(1)	Temperature : Motor(1), Suction(1), Discharge(1)	
Jensors	Pressure : Suction(3), Discharge(1)	Pressure : Suction(3), Discharge(1)	



# **THANK YOU!**

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